

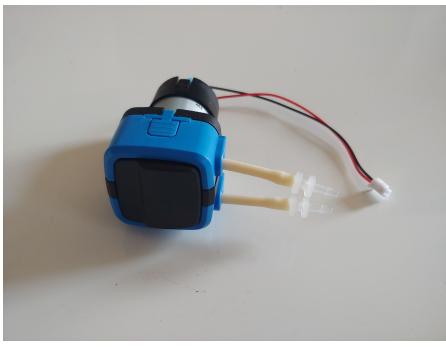
Mounting Kit



Content:

The assembly kit of the Joyreef doser pump is made up of everything needed to mount a 3 or 4 channel Joyreef pump without having to carry out any welding:

3 or 4 Kamoer Kxf peristaltic pumps with welded connector:



Nodemcu:





PCB:

• *JOYREE	F DOSINGPUMP*	
	8 2 2 2 5 5 5 1 1 1 1 1 1 1 1 1 1 1 1 1 1	LEA2 C-GETIF-S C-Power
2857469R_¥1		

3D Printed Housing:



Power connector:





Power supply:

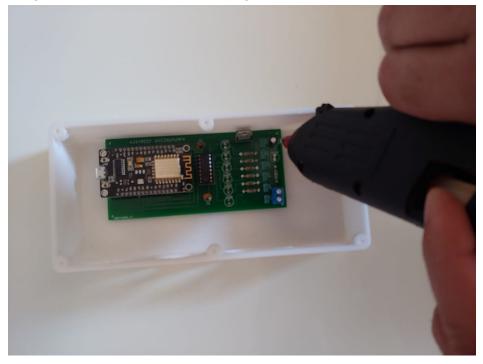


Assembling:





1) Fasten the card inside the box, so as to allow the insertion of the heads. Do some tests before finally fixing it. I recommend the use of hot glue in the corners to fix it:

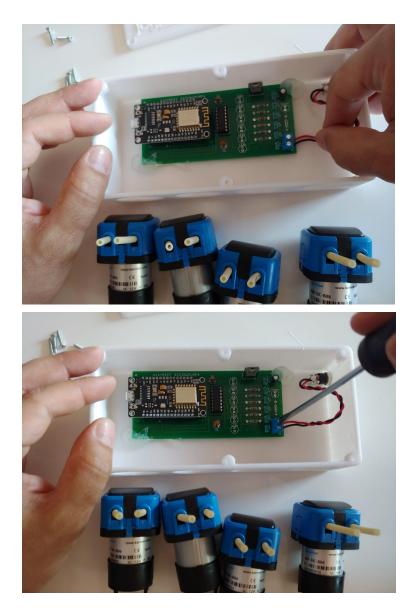


2) Insert the power connector inside the side hole and screw it:



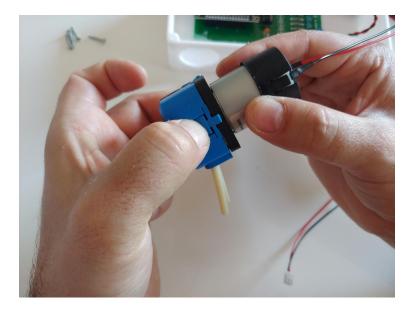


3) Insert the power cables inside the terminals of the BLUE connector on the board and screw them (red and black as in the figure)

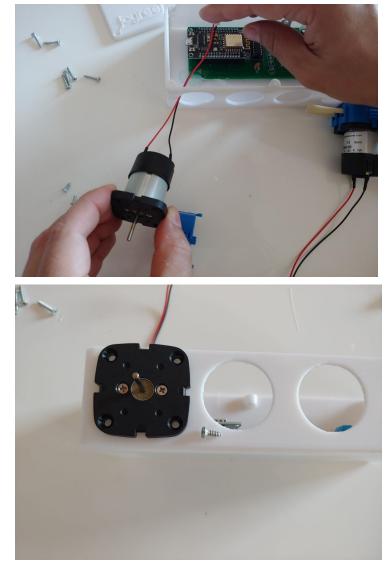


4) Release the front of the pumps by pressing the tabs on the sides and pulling:

joy**reef**

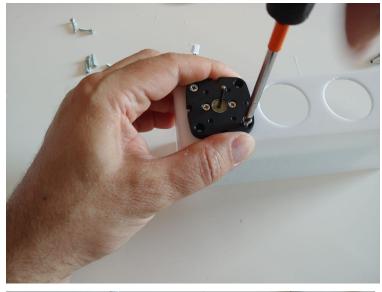


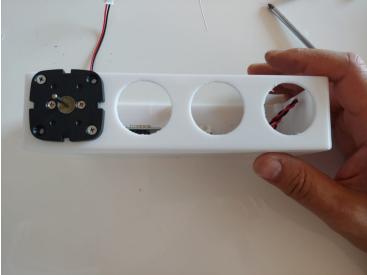
5) Insert the cables inside the hole and the head in its housing:



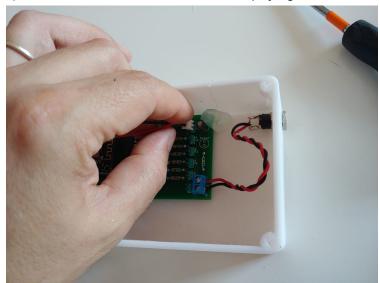


6) Use the small screws to screw the head into its housing (Attention because the holes are not present, do not apply too much force). 2 screws for each head.



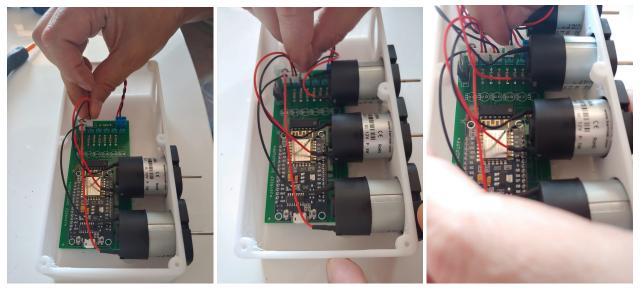


8)Connect the connector to the board paying attention to insert it with the red cable upwards:

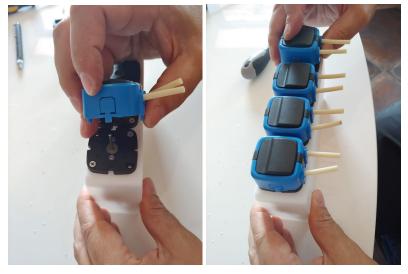




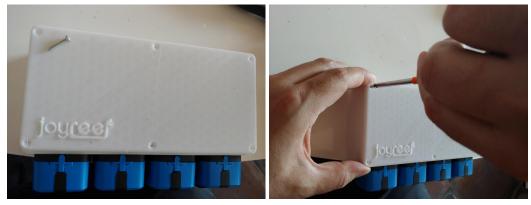
9) Repeat the operation for all heads



10) Reassemble the front panels to the pumps



11) Use the longer screws to close the box:







Now you can configure it following the instruction at: <u>https://www.joy-reef.com/en/arduino-dosing-pump-diy-part-3-software/</u>